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# **Lined Valve Expert**

FVFT BRAND, RELIABLE QUALITY FOR YOU CE&ISO 9001:2015 CERTIFIED ACQUIRED 15 YEARS FLUID SOLUTION EXPERIENCES EXPORTING TO OVER 40 COUNTRIES EXCELLENT VALUE-ADDED SERVICE.

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We focus on Details
We Make Different
FVFT Brand, that can be trust.

FVFT Technology Founded in year 2010, we specialize in Manufacturing Various Lined Valves&Fittings, Including PTFE/PFA/FEP Lined Valve and Ceramic Lined Valve, as well as standard and customized fittings. The products are widely used in modern anti-corrosion engineering fields such as Lithium Battery, petroleum, chemical industry, pharmacy, printing and dyeing, electrical engineering, ship building, metallurgy, military industry, semiconductor chemistry, electronic phosphoric acid, Etc.

Our Principle: Pragmatic, Creative and Excellent.

FVFT Brand that you can trust.

### FVFT Product Line:

Lined Valves (Lined Butterfly Valve, Lined Ball Valve, Lined Diaphragm Valve Etc.)

Lined Pipe&Fittings (Y-Type Strainer, Sight Glass, Elbow, Tee, Reducer, Expansion Joint, Pipe Etc.)

Ceramic Lined Valve (Ceramic Lined Butterfly Valve, Ceramic Lined Ball Valve, Ceramic Lined Diaphragm Valve Etc.)

Ceramic Lined Fitting (Y-Type Strainer, Sight Glass, Elbow, Tee, Reducer, Expansion Joint, Pipe Etc.)

Plastic Valve&Fitting (Plastic Globe Valve, Plastic Check Valve, Plastic Y-Type Strainer Etc.)





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# **Processing**



# Stockage



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# **Lined Wedge Gate Valve**





## **Lined Wedge Gate Valve Series**

The lined gate valve can only be fully opened and fully closed, and cannot be used to regulate flow. The opening and closing component is a gate, and its movement direction is perpendicular to the fluid direction. The gate has two sealing surfaces, forming a wedge shape. It has the following advantanges:

- 1. The fluid resistance is low, and the sealing surface is less susceptible to scour and erosion by the medium.
- 2. Easy to open and close.
- 3. The flow direction of the medium is unrestricted.
- 4. Simple construction, short length and wide applicability.



## **Lined Wedge Gate Valve**



### **Technical Specification**

Ddesign & Manufacture Standard	HG/T 3704
Face to face Standard	Manufacturer's standard
Flange Standard	EN1092-1/ASME B16.5
Inspection and Test Standard	API 598

### **Material List of Main Parts**

No.	Part Name	Material List									
1	Body/Bonnet	WCB	CF8	CF8M	CF3	CF3M					
2	Lining		FEP PFA PTFE								
3	Disc	17,	WCB CF8 CF8M CF3 CF3M								
4	Bolt	35	0Cr18Ni9	0Cr18Ni9	0Cr18Ni9	0Cr18Ni9					
5	Nut	35	0Cr18Ni9	0Cr18Ni9	0Cr18Ni9	0Cr18Ni9					



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25	160	115	85	60	3	18	4-Ф14
32	180	140	100	70	3	18	4-Ф18
40	240	150	110	80	3	18	4-Ф18
50	250	165	125	100	3	18	4-Ф18
65	265	185	145	115	3.5	18	4-Ф18/8-Ф18
80	280	200	160	130	3.5	20	8-Ф18
100	300	220	180	150	4	20	8-Ф18
125	325	250	210	180	4	22	8-Ф18
150	350	285	240	210	4	22	8-Ф22
200	400	340	295	260	5	24	12-Ф22
250	450	405	355	318	5	26	12-Ф26
300	500	460	410	375	5	28	12-Ф26
350	550	520	470	435	5	30	16-Ф26
400	600	580	525	485	5	32	16-Ф30
450	650	640	585	545	5	40	20-Ф30
500	700	715	650	608	5	44	20-Ф33

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### **Fluorine Plastic Performance**

Performance	Name Code Item Unit		PTFE	PCTFE	PVDF	RE.	PFA	GXPO	PE	PP
mance			F4	F3	F2	F46	PFA	GXPO	PE	PP
	Specifc Gravity	g/cm³	2.1~2.2	2.1~2.2	1.76	2.1~2.2	2.1~2.2	0.92	0.92	0.92
	Water absorpion	%	0.001~0.005	≤ 0.005	0.04	≤ 0.01	≤ 0.01	0.005	0.005	0.005
Physic	Shrinkage rate of finished product	%	1~5	1-2.5	2.0	2~5	1~5	1~2	1~2	1~2
Physical Performance	Embrittlement coefficient	10 <sup>-5</sup> /K	10-12	4.5-7.0	8.5-15.3	8.3~10.5	8.3-12	D-	-	-
rmance	Embrittlemen temperature T1	°C	-180~-195	-180~-195	-62	-260	-180~-195	-40	-40	-20
	Hot resistance T2	°C	260	120-190	150	204	260	100	100	100
	Recommend working temperature T3	°C	≤ 180	≤ 120	≤ 100	≤ 150	≤ 200	≤ 85	≤ 85	≤ 85

Mec	Hardness	SOSIXO	D50-65	D74-78	D80	(R45)	D50-65	D40	D40	D40
	Friction coefficient f	-	0.06	0.3~0.4	0.14~0.17	0.06~0.01	0.06~0.01	-	-	-
	Tensile strength σb	Мра	13.7-24.5	31.3-39.2	45~48.3	20.0~24.5	14~28	≥ 10	6.9~14	7.5~14
echanical I	Bending strength ow	Мра	10.7-137	53.9-68.6	-	-	15~28	-	-	-
Performance	Compression strength σy	Мра	111	80.3-50.9	68.6	-	111	-	-	-
iance	Impact strength σk	KJ/M²	16	12.7~16. 6	19.7	No breakage	1+	-55	45	50
	Ultimate elongation Δλ	%	250~350	30~190	30~300	250~270	300~500	480	300~600	600~700
	Breakdown voltage v	KV/mm	25~40	19.7	10.2	40	24~40	-	-	-

Processing Perform	compression molding	Good	
	Injection molding	-	Good
	Lamination	Good	
rmance	Layer	Good	

### **Fluorine Plastic Performance**

	Medium	Concentration (%)	Temperature ° C	PTFE	PCTFE	PVDF	FEP	PFA	GXPO	PE	PP
-	Sulfuric acid	10~98	Normal temperature ~100	Α	A∼B	A∼B	А	Α	Concentration ≤ 50%	Concentration ≤ 60%	Α
	Ntric acid	5~98	Normal temperature ~100	А	А	А	А	Α	Concentration ≤ 30%	Concentration ≤ 60%	Α
	Hydrochloric acid	10~38	Normal temperature ~100	А	А	А	А	А	Concentration ≤ 38%	Concentration ≤ 60%	A~B
	Acetic acid	10~100	Normal temperature ~100	А	A~B	A~B	А	А	Concentration ≤ 10%	Concentration ≤ 60%	А
	Chromic acid	50~100	Normal temperature ~70	А	A~B	A∼B	А	А	Concentration ≤ 30%	Concentration ≤ 20%	А
	phosphoric acic	50~85	Normal temperature ~100	A∼B	D	D	A~B	A~B	Concentration ≤ 85%	Concentration ≤ 80%	А
Ü	Trichloromethan	100	Normal temperature	С	В	В	С	С	х	Х	Х
Corrossion Resistance Performance (only for Reference)	Coppersulfate	15	Normal temperature	Α	С	С	А	Α	Concentration ≤ 90%	Concentration ≤ 80%	А
n Resis	Diethy ether	100	Normal temperature	В	С	С	В	В	Х	Х	Х
tance P	Ethyl acetate	100	Normal temperature	В	А	А	В	В	х	Х	х
erforma	Petrol	100	Normal temperature	А	A∼B	A∼B	А	Α	х	Х	Х
ance (or	Hydrogen peroxide	3~30	Normal temperature	А	А	А	А	Α	Concentration ≤ 30%	Concentration ≤ 60%	А
ıly for R	Nitrobenzene	100	Normal temperature	Α	A∼B	A∼B	А	Α	х	Х	Х
te ferenc	Superalkali	10~50	Normal temperature ~100	А	А	А	А	А	Concentration ≤ 80%	Concentration ≤ 60%	Α
œ)	Sodium Hypochlorite	-	70	Α	В	В	А	А	Concentration ≤ 80%	Concentration ≤ 60%	A~B
	Hydroxyl acid	40~99	-10~30	A~B	В	В	A~B	A~B	Concentration ≤ 80%	Concentration ≤ 60%	A~B
	Oleum	20	Normal temperature	Α	В	В	А	А	х	Х	Х
	Acrylonitrile	-	Normal temperature	В	С	С	В	В	-	-	-
	Aniline	100	Normal temperature	В	В	В	В	В	Concentration ≤ 60%	Concentration ≤ 20%	В
	Benzene	100	Normal temperature	В	С	С	В	В	х	х	х
	Butyl acetate	100	Normal temperature	В	С	С	В	В	Concentration ≤ 60%	Concentration ≤ 20%	В
	Tetrachloromethane	Reagent grade	Normal temperature	В	С	С	В	В	х	Х	х